

ICC-ES Evaluation Report

ESR-2379

Reissued August 2023

This report also contains:

Revised March 2025


- [City of LA Supplement](#)

Subject to renewal August 2025

- [FL Supplement w/ HVHZ](#)

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<p>DIVISION: 03 00 00— CONCRETE</p> <p>Section: 03 16 00— Concrete Anchors</p> <p>DIVISION: 06 00 00— WOOD, PLASTICS AND COMPOSITES</p> <p>Section: 06 05 23— Wood, Plastic and Composite Fastenings</p>	<p>REPORT HOLDER: HILTI, INC.</p>	<p>EVALUATION SUBJECT: EXTERIOR OR PERIMETER SILL AND INTERIOR PLATE ANCHORAGES</p>	
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1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2024, 2021, 2018 and 2015 [International Building Code® \(IBC\)](#)
- 2024, 2021, 2018 and 2015 [International Residential Code® \(IRC\)](#)
- 2013 *Abu Dhabi International Building Code (ADIBC)*[†]

[†]The ADIBC is based on the 2009 IBC as referenced under the ADIBC.

Section number references in this report are for the 2024 IBC and IRC and the standards referenced therein. Corresponding section numbers for earlier code editions are shown in [Table 3](#) at the end of this report.

Property evaluated:

- Structural

2.0 USES

The Hilti exterior or perimeter sill and interior plate anchorages described in this report are used as alternatives to the cast-in-place anchors described in IBC Section 2308.7.1 and IRC Section R403.1.6 for the anchorage of wood sill plates to normalweight concrete foundations. The fasteners may be used under the IRC when an engineered design is submitted in accordance with IRC Section R301.1.3.

The anchorages are intended for use in redundant applications, which are defined as applications where multiple power-actuated fasteners (PAFs) anchor elements that are capable of redistributing the load to neighboring PAFs, in the event of a PAF failure.

3.0 DESCRIPTION

3.1 Fasteners:

The Hilti exterior or perimeter sill and interior plate anchorages are powder-actuated fasteners (PAFs) with premounted steel washers. The X-CF 72 fasteners and premounted washers are manufactured from carbon steel complying with SAE J403 Grade 1060 or modified Grade 1070, with an electro-deposited zinc coating complying with ASTM B633 SC 1, Type III. The X-CP 72 fasteners and premounted washers are manufactured

from carbon steel complying with SAE J403 Grade 1060 or modified Grade 1070, and are mechanically galvanized in accordance with ASTM B695 Type I, minimum Class 55. See [Figures 1](#) and [2](#) for depictions of the fasteners.

3.2 Concrete:

Normalweight concrete must conform to IBC Chapter 19 or IRC Section R402.2, as applicable. The minimum concrete compressive strength at the time of fastener installation is noted in the tables of this report.

3.3 Sill Plates:

The sill plates must be nominally 2-inch-thick lumber that is naturally durable in accordance with the definition in IBC Section 202 and IRC Section R202; or preservative-treated in accordance with IBC Section 2303.1.9 or IRC Section R304, as applicable.

4.0 DESIGN AND INSTALLATION

4.1 Design:

Design of the connection of the sill plates to the base material must take into account the properties of the sill plate and the need for redundancy, and must comply with the applicable requirements of the IBC.

The Hilti fasteners may be used to attach wood sill plates to concrete for structural walls in Seismic Design Categories A and B. Allowable shear and tension loads for the fasteners are provided in [Table 1](#). Bearing area and thickness of the washers are also given in [Table 1](#). For shear loads, spacing of fasteners must be determined based on the lesser of the allowable shear load from [Table 1](#) and the allowable load based on the fastener/wood sill plate/concrete foundation interaction, determined in accordance with the ANSI/AWC National Design Specification (NDS) for Wood Construction, with a fastener bending yield strength, $F_{yb} = 90,000$ psi (621 MPa) and a concrete dowel bearing strength, $F_e = 7,500$ psi (52 MPa). For tension loads, spacing of fasteners must be determined based on the lesser of the allowable tension load from [Table 1](#) and the pull-through capacity of the fastener with respect to the wood sill plate, determined in accordance with Section 3.10 of the NDS, using the washer bearing area from [Table 1](#).

For fasteners subjected to both tension and shear loads, compliance with the following interaction equation must be verified:

$$(p/P_a) + (v/V_a) \leq 1.0$$

where:

- p = Actual applied tension load on fastener, lbf (N).
- P_a = Allowable tension load on fastener, lbf (N).
- v = Actual applied shear load on fastener, lbf (N).
- V_a = Allowable shear load on fastener, lbf (N).

Hilti fasteners listed in [Table 2](#) may be used to attach wood sill plates to concrete for interior, nonstructural walls [maximum horizontal transverse load on the walls must not exceed 5 psf (0.24 kN/m²)] in Seismic Design Categories A through F, when installed as described in [Table 2](#).

4.2 Installation:

The fasteners must be installed in accordance with this report and the Hilti, Inc., published installation instructions. A copy of the instructions must be available on the jobsite at all times during installation.

Installation of the X-CF 72 and X-CP 72 fasteners is limited to dry, interior locations. The X-CP 72 fasteners may be installed in preservative-treated lumber complying with IBC Section 2303.1.9 or IRC Section R304, as applicable. The X-CF 72 fasteners may be used to attach naturally durable wood to concrete or to attach fire-retardant-treated wood to concrete in accordance with IBC Section 2304.10.6.4 and Hilti's recommendations. Fastener placement requires the use of a low-velocity, powder-actuated tool in accordance with the manufacturer's recommendations.

The concrete must attain a minimum compressive strength of 2,500 psi (17.2 MPa) prior to installation of the fasteners. The fasteners must be installed through the sill plate. Minimum concrete edge distance is 1³/₄ inches (44 mm). Concrete thickness must be a minimum of 4¹/₂ inches (114 mm).

5.0 CONDITIONS OF USE:

The exterior or perimeter sill and interior plate anchorages described in this report comply with, or are suitable alternatives to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 The fasteners are manufactured and identified in accordance with this report.
- 5.2 Fastener installation complies with this report and the Hilti, Inc., instructions. In the event of a conflict between this report and the Hilti, Inc., published instructions, this report governs.
- 5.3 Calculations demonstrating that the applied loads are less than the allowable loads described in Section 4.1 must be submitted to the code official for approval. These calculations must be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is constructed. **Exception:** Fasteners used in nonstructural walls in accordance with [Table 2](#).
- 5.4 The fasteners may be used to attach wood sill plates to concrete for structural walls in Seismic Design Categories A and B. The fasteners may be used to attach wood sill plates to concrete for interior, nonstructural walls in Seismic Design Categories A through F.
- 5.5 The use of fasteners is limited to installation in uncracked concrete. Cracking occurs when $f_t > f_r$ due to service loads or deformations.
- 5.6 The minimum concrete thickness must be 4 1/2 inches (114 mm).
- 5.7 Installation is limited to dry, interior locations, which include exterior walls which are protected by an exterior wall envelope.
- 5.8 Installation must comply with Section 4.2 regarding fasteners in contact with preservative-treated and fire-retardant-treated wood.
- 5.9 The fasteners must be installed by personnel certified by Hilti, Inc., and having a current, Hilti-issued operator's license.
- 5.10 The Hilti products addressed in this report are manufactured under a quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

Data in accordance with the [ICC-ES Acceptance Criteria for Power-Actuated Fasteners Driven into Concrete, Steel and Masonry Elements \(AC70\)](#), dated July 2024.

7.0 IDENTIFICATION

- 7.1 The ICC-ES mark of conformity, electronic labeling, or the evaluation report number (ICC-ES ESR-2379) along with the name, registered trademark, or registered logo of the report holder must be included in the product label.
- 7.2 In addition, each package of fasteners is identified with the fastener type and size. Additionally, an "H" is imprinted on the fastener heads, as shown in [Figures 1](#) and [2](#). Furthermore, each fastener type has a unique alphanumeric code as well as the name "HILTI" stamped on the premounted washer. Refer to [Figures 3](#) and [4](#) for depictions of the premounted washers.
- 7.3 The report holder's contact information is the following:

HILTI, INC.
7250 DALLAS PARKWAY, SUITE 1000
PLANO, TEXAS 75024
(800) 879-8000
www.hilti.com

TABLE 1—ALLOWABLE LOADS FOR FASTENERS DRIVEN INTO MINIMUM 2,500 psi NORMALWEIGHT CONCRETE^{1,2}

FASTENER TYPE	SHANK LENGTH (inches)	SHANK DIAMETER (inch)	WASHER THICKNESS (inch)	WASHER BEARING AREA (in ²)	EMBEDMENT	CONCRETE EDGE DISTANCE (inches)	TENSION (lbf)	SHEAR (lbf)
X-CF 72	2 ⁷ / ₈	0.145	0.059	0.543	Washer bearing on sill plate	≥ 3	130	210
						1 ³ / ₄	130	165
X-CP 72	2 ⁷ / ₈	0.145	0.059	0.527	Washer bearing on sill plate	≥ 3	175	250
						1 ³ / ₄	150	105

For **SI**: 1 inch = 25.4 mm, 1 foot = 305 mm, 1 lbf = 4.4 N.

¹Wood members connected to the substrate must be investigated for compliance with the applicable code in accordance with referenced design criteria, for both lateral resistance and fastener pull-through.

²The concrete base material must have a minimum compressive strength of 2,500 psi (17.2 MPa) at the time of fastener installation.

TABLE 2—FASTENER SPACING FOR WOOD SILL PLATE ANCHORAGE OF INTERIOR NONSTRUCTURAL WALLS^{1,2,3,4,5,6,7}

FASTENER TYPE	SHANK LENGTH (inches)	SHANK DIAMETER (inch)	EMBEDMENT	CONCRETE EDGE DISTANCE (inches)	MAXIMUM FASTENER SPACING (ft.)	MAXIMUM WALL HEIGHT (ft.)
X-CF 72	2 ⁷ / ₈	0.145	Washer bearing on sill plate	≥ 3	3	14
				1 ³ / ₄	3	14
X-CP 72	2 ⁷ / ₈	0.145	Washer bearing on sill plate	≥ 3	3	14
				1 ³ / ₄	2	14

For **SI**: 1 inch = 25.4 mm, 1 foot = 305 mm.

¹Spacings noted above apply to normalweight concrete having a minimum compressive strength of 2,500 psi (17.2 MPa) at the time of fastener installation.

²Interior nonstructural walls are limited to locations where bearing walls, shear walls or braced walls are not required by the approved plans. Maximum horizontal transverse load on the walls must not exceed 5 psf (0.24 kN/m²).

³Fasteners must be driven into the center of the sill plate with a minimum concrete edge distance as shown in the table.

⁴Walls must have fasteners placed at 6 inches from ends of sill plates with maximum spacing between, as shown in this table.

⁵Walls must be laterally supported at the top and the bottom.

⁶Sill or bottom plates must comply with IBC Section 2304.1 and be of lumber with a specific gravity of 0.50 or greater.

⁷Minimum fastener spacing must be 4 inches on center or must comply with Section 12.1.6 of the NDS to prevent splitting of the wood.



FIGURE 1—HILTI X-CF SILL PLATE FASTENER



FIGURE 2—HILTI X-CP SILL PLATE FASTENER



FIGURE 3—HILTI X-CF WASHER



FIGURE 4—HILTI X-CP WASHER

TABLE 3—CODE SECTION NUMBER REFERENCE MATRIX

IBC			
2024 IBC	2021 IBC	2018 IBC	2015 IBC
2303.1.9	2303.1.9	2303.1.9	2303.1.9
2304.1	2304.1	2304.1	2304.1
2304.10.6.4	2304.10.6.4	2304.10.5.4	2304.10.5.4
2308.7.1	2308.3.1	2308.3.1	2308.3.1
Referenced Standards			
AWC NDS-2024 3.10	AWC NDS-2024 3.10	AWC NDS-2024 3.10	AWC NDS-2024 3.10
AWC NDS-2024 12.1.6	AWC NDS-2018 12.1.6	AWC NDS-2018 12.1.6	AWC NDS-2015 12.1.6
IRC			
2024 IRC	2021 IRC	2018 IRC	2015 IRC
R301.1.3	R301.1.3	R301.1.3	R301.1.3
R304	R317	R317	R317
R402.2	R402.2	R402.2	R402.2
R403.1.6	R403.1.6	R403.1.6	R403.1.6

ICC-ES Evaluation Report

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DIVISION: 03 00 00—CONCRETE

Section: 03 16 00—Concrete Anchors

DIVISION: 06 00 00—WOOD, PLASTICS AND COMPOSITES

Section: 06 05 23—Wood, Plastic and Composite Fastenings

REPORT HOLDER:

HILTI, INC.

EVALUATION SUBJECT:

EXTERIOR OR PERIMETER SILL AND INTERIOR PLATE ANCHORAGES

1.0 REPORT PURPOSE AND SCOPE

Purpose:

The purpose of this evaluation report supplement is to indicate that the Hilti exterior or perimeter sill and interior plate anchorages, described in ICC-ES evaluation report [ESR-2379](#), have also been evaluated for compliance with the codes noted below as adopted by the Los Angeles Department of Building and Safety (LADBS).

Applicable code editions:

- 2023 City of Los Angeles Building Code ([LABC](#))
- 2023 City of Los Angeles Residential Code ([LARC](#))

2.0 CONCLUSIONS

The Hilti exterior or perimeter sill and interior plate anchorages, described in Sections 2.0 through 7.0 of the evaluation report [ESR-2379](#), comply with the LABC Chapters 19 and 23, and the LARC, and are subjected to the conditions of use described in this supplement.

3.0 CONDITIONS OF USE

The Hilti exterior or perimeter sill and interior plate anchorages described in this evaluation report supplement must comply with all of the following conditions:

- All applicable sections in the evaluation report [ESR-2379](#).
- The design, installation, conditions of use and identification of the Hilti exterior or perimeter sill and interior plate anchorages are in accordance with the 2021 *International Building Code*® (IBC) provisions noted in the evaluation report [ESR-2379](#).
- The design, installation and inspection are in accordance with additional requirements of LABC Chapters 16 and 17, as applicable.
- Under the LARC, an engineered design in accordance with LARC Section R301.1.3 must be submitted.
- The allowable values listed in the evaluation report and tables are for the fasteners only. Connected members shall be checked for their capacity (which may govern).

This supplement expires concurrently with the evaluation report, reissued August 2023 and revised March 2025.

DIVISION: 03 00 00—CONCRETE

Section: 03 16 00—Concrete Anchors

DIVISION: 06 00 00—WOOD, PLASTICS AND COMPOSITES

Section: 06 05 23—Wood, Plastic and Composite Fastenings

REPORT HOLDER:

HILTI, INC.

EVALUATION SUBJECT:**EXTERIOR OR PERIMETER SILL AND INTERIOR PLATE ANCHORAGES****1.0 REPORT PURPOSE AND SCOPE****Purpose:**

The purpose of this evaluation report supplement is to indicate that the Hilti Exterior or Perimeter Sill and Interior Plate Anchorages, described in ICC-ES evaluation report ESR-2379, have also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2023 Florida Building Code—Building
- 2023 Florida Building Code—Residential

2.0 CONCLUSIONS

The Exterior or Perimeter Sill and Interior Plate Anchorages, described in Sections 2.0 through 7.0 of the evaluation report ESR-2379, comply with the *Florida Building Code—Building* and the *Florida Building Code—Residential*. The design requirements must be determined in accordance with the *Florida Building Code—Building* or the *Florida Building Code—Residential*, as applicable. The installation requirements noted in ICC-ES evaluation report ESR-2379 for the 2021 *International Building Code*® meet the requirements of the *Florida Building Code—Building* or the *Florida Building Code—Residential*, as applicable.

Use of the Hilti fasteners has also been found to be in compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* and the *Florida Building Code—Residential* under the following conditions:

- The fasteners have not been evaluated for use as cast-in-place anchors for compliance with the High-Velocity Hurricane Zone provisions, and this use is outside the scope of this supplement.
- The use of the fasteners as a means of attachment for wood blocking, as defined in Section 2330.1.10 of the *Florida Building Code—Building*, is prohibited.

For products falling under Florida Rule 61G20-3, verification that the report holder's quality-assurance program is audited by a quality-assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official, when the report holder does not possess an approval by the Commission).

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