

GC 22

Safety Data Sheet

according to the Hazardous Products Regulation (WHMIS 2015)
Issue date: 07/29/2024

Revision date: 07/29/2024

Supersedes: 07/21/2023

Version: 25.1

SECTION 1: Identification

1.1. Product identifier

Product form Mixture
Name GC 22
Product code BU Direct Fastening



1.2. Recommended use and restrictions on use

Recommended use For professional use only, Propellant for direct fastening tools.

1.3. Supplier

Supplier

Hilti (Canada) Corp.
2201 Bristol Circle
Suite 700
Oakville, Ontario L6H 0J8
Canada
T +1905 8139200
1-800-363-4458 toll free - F +1 905 813 9009

Department issuing data specification sheet

Hilti AG
Feldkircherstraße 100
Schaan, 9494
Liechtenstein
T +423 234 2111
product.compliance-direct.fastening@hilti.com

1.4. Emergency telephone number

Emergency number Emergency CONTACT (24-Hour-Number)
GBK/Infotrac ID 101022
(USA domestic) 1 800 535 5053
or international (001) 352 323 3500

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification (GHS CA)

Flammable gases, Category 1	H220	Extremely flammable gas.
Gases under pressure : Compressed gas	H280	Contains gas under pressure; may explode if heated.
Full text of H-statements: see section 16		

2.2. GHS Label elements, including precautionary statements

GHS CA labelling

Hazard pictograms (GHS CA)



Signal word (GHS CA)

Danger

Hazard statements (GHS CA)

H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (GHS CA)

P102 - Keep out of reach of children.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

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smoking.
P211 - Do not spray on an open flame or other ignition source.
P251 - Do not pierce or burn, even after use.
P381 - In case of leakage, eliminate all ignition sources.
P403 - Store in a well-ventilated place.
P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS CA)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	%	Classification (GHS CA)
isobutane	isobutane	CAS-No.: 75-28-5	55 - <65	Flam. Gas 1, H220 Press. Gas (Comp.), H280
propene	propene	CAS-No.: 115-07-1	20 - <30	Flam. Gas 1, H220 Press. Gas (Comp.), H280
Propane	Propane	CAS-No.: 74-98-6	5 - <15	Flam. Gas 1, H220 Press. Gas (Comp.), H280

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	Gently wash with plenty of soap and water.
First-aid measures after eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention.
First-aid measures after ingestion	Immediately consult a doctor/medical service.
First-aid measures general	Take off immediately all contaminated clothing.

4.2. Most important symptoms and effects (acute and delayed)

Potential adverse human health effects and symptoms	No additional information available. No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released. The dismantling of the article is prohibited.
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4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment	Treat symptomatically.
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SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Suitable extinguishing media Carbon dioxide. Water spray. Dry powder. Alcohol resistant foam.

5.2. Unsuitable extinguishing media

Unsuitable extinguishing media Do not use a heavy water stream.

5.3. Specific hazards arising from the hazardous product

Explosion hazard Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.

Hazardous decomposition products in case of fire On burning: release of (highly) toxic gases/vapours. Thermal decomposition generates : Carbon dioxide. Carbon monoxide.

5.4. Special protective equipment and precautions for fire-fighters

Firefighting instructions DO NOT fight fire when fire reaches explosives. Evacuate area.

Protection during firefighting Do not enter fire area without proper protective equipment, including respiratory protection. Self-contained breathing apparatus.

Precautionary measures fire Fight fire remotely due to the risk of explosion.

Other information EN 12942. EN 12941.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

General measures Evacuate area. Remove ignition sources.

6.2. Methods and materials for containment and cleaning up

Methods for cleaning up Do not flush with water.

Other information For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

6.3. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Precautions for safe handling Do not spray on an open flame or other ignition source. Avoid contact with skin, eyes and clothing. Do not breathe vapours. Prevent the build-up of electrostatic charge.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

Additional hazards when processed Flammable gas. Do not pierce or burn, even after use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Proper grounding procedures to avoid static electricity should be followed.

Storage conditions Keep cool. Protect from sunlight. Keep in fireproof place. Store in dry protected location to prevent any moisture contact.

Incompatible materials Heat sources. Direct sunlight. Sources of ignition.

Heat and ignition sources Keep away from heat and direct sunlight. Keep away from ignition sources.

Storage temperature 5 – 25 °C

Information on mixed storage Do not store with DX powder cartridges.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

isobutane (75-28-5)	
Canada (British Columbia) - Occupational Exposure Limits	
Local name	Butane, all isomers: isobutane
OEL STEL	1000 ppm
Notations and remarks	EX (Substance is a flammable asphyxiant or excursions above the exposure limit could approach 10% of the lower explosive limit)
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)
Canada (Manitoba) - Occupational Exposure Limits	
Local name	Isobutane
OEL STEL	1000 ppm (EX - Explosion hazard)
Notations and remarks	TLV® Basis: CNS impair
Regulatory reference	ACGIH 2024
Canada (New Brunswick) - Occupational Exposure Limits	
Local name	Butane, all isomers
OEL STEL	1000 ppm
Canada (Newfoundland and Labrador) - Occupational Exposure Limits	
Local name	Isobutane
OEL STEL	1000 ppm (EX - Explosion hazard)
Notations and remarks	TLV® Basis: CNS impair
Regulatory reference	ACGIH 2024
Canada (Nova Scotia) - Occupational Exposure Limits	
Local name	Isobutane
OEL STEL	1000 ppm (EX - Explosion hazard)
Notations and remarks	TLV® Basis: CNS impair
Regulatory reference	ACGIH 2024
Canada (Nunavut) - Occupational Exposure Limits	
Local name	Butane, All isomers
OEL TWA	1000 ppm
OEL STEL	1250 ppm
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)
Canada (Northwest Territories) - Occupational Exposure Limits	
Local name	Butane, All isomers
OEL TWA	1000 ppm
OEL STEL	1250 ppm



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isobutane (75-28-5)	
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)
Canada (Ontario) - Occupational Exposure Limits	
Local name	Butane, All isomers
OEL TWAEV	1000 ppm
Regulatory reference	Ontario Occupational Exposure Limits under Regulation 833
Canada (Prince Edward Island) - Occupational Exposure Limits	
Local name	Isobutane
OEL STEL	1000 ppm (EX - Explosion hazard)
Notations and remarks	TLV® Basis: CNS impair
Regulatory reference	ACGIH 2024
Canada (Saskatchewan) - Occupational Exposure Limits	
Local name	Butane. All isomers
OEL TWA	1000 ppm
OEL STEL	1250 ppm
Regulatory reference	The Occupational Health and Safety Regulations, 2020. Chapter S-15.1 Reg 10
propene (115-07-1)	
Canada (Alberta) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	860 mg/m ³ 500 ppm
Regulatory reference	Alberta Regulation 191/2021
Canada (Quebec) - Occupational Exposure Limits	
Local name	Propylene
VEMP (OEL TWAEV)	500 ppm
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety
Canada (British Columbia) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	500 ppm
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)
Canada (Manitoba) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	500 ppm
Notations and remarks	TLV® Basis: Asphyxia; URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024



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propene (115-07-1)	
Canada (Newfoundland and Labrador) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	500 ppm
Notations and remarks	TLV® Basis: Asphyxia; URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024
Canada (Nova Scotia) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	500 ppm
Notations and remarks	TLV® Basis: Asphyxia; URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024
Canada (Ontario) - Occupational Exposure Limits	
Local name	Propylene
OEL TWAEV	500 ppm
Regulatory reference	Ontario Occupational Exposure Limits under Regulation 833
Canada (Prince Edward Island) - Occupational Exposure Limits	
Local name	Propylene
OEL TWA	500 ppm
Notations and remarks	TLV® Basis: Asphyxia; URT irr. Notations: A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024
Canada (Yukon) - Occupational Exposure Limits	
Local name	Propylene
Notations and remarks	Asphyxiant substance
Regulatory reference	Yukon Occupational Health Regulations O.I.C. 1986/164
Propane (74-98-6)	
Canada (Alberta) - Occupational Exposure Limits	
Local name	Propane
OEL TWA	1000 ppm
Regulatory reference	Alberta Regulation 191/2021
Canada (Quebec) - Occupational Exposure Limits	
Local name	Propane
VEMP (OEL TWAEV)	1800 mg/m ³ 1000 ppm
Regulatory reference	S-2.1, r. 13 - Regulation respecting occupational health and safety
Canada (British Columbia) - Occupational Exposure Limits	
Local name	Propane



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Propane (74-98-6)	
Notations and remarks	Simple asphyxiant; EX (Substance is a flammable asphyxiant or excursions above the exposure limit could approach 10% of the lower explosive limit)
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)
Canada (Manitoba) - Occupational Exposure Limits	
Local name	Propane
Notations and remarks	TLV® Basis: Simple Asphyxiant
Regulatory reference	ACGIH 2024
Canada (Newfoundland and Labrador) - Occupational Exposure Limits	
Local name	Propane
Notations and remarks	TLV® Basis: Simple Asphyxiant
Regulatory reference	ACGIH 2024
Canada (Nova Scotia) - Occupational Exposure Limits	
Local name	Propane
Notations and remarks	TLV® Basis: Simple Asphyxiant
Regulatory reference	ACGIH 2024
Canada (Nunavut) - Occupational Exposure Limits	
Local name	Propane
OEL TWA	1000 ppm
OEL STEL	1250 ppm
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016 (Amendment R-044-2021)
Canada (Northwest Territories) - Occupational Exposure Limits	
Local name	Propane
OEL TWA	1000 ppm
OEL STEL	1250 ppm
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)
Canada (Ontario) - Occupational Exposure Limits	
Local name	Propane
Notations and remarks	See Appendix F: Minimal Oxygen Content
Regulatory reference	Ontario Occupational Exposure Limits under Regulation 833
Canada (Prince Edward Island) - Occupational Exposure Limits	
Local name	Propane
Notations and remarks	TLV® Basis: Simple Asphyxiant
Regulatory reference	ACGIH 2024
Canada (Saskatchewan) - Occupational Exposure Limits	
Local name	Propane

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Relative evaporation rate (butylacetate=1)	No data available
Relative evaporation rate (ether=1)	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Flammability (solid, gas)	Extremely flammable gas.
Vapour pressure	8300 hPa
Relative vapour density at 20°C	No data available
Relative density	No data available
Density	0.6 g/cm ³ (DIN 51757)
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	No data available
Viscosity, kinematic	No data available
Explosive properties	Product is not explosive. In use, may form flammable/explosive vapour-air mixture.
Explosive limits	Lower explosion limit: 1.7 vol % Upper explosion limit: 11.1 vol %

9.2. Other information

Heat of combustion	> 30 kJ/g NFPA 30B, Aerosol Classification Level: 3
Gas group	Gases under pressure : Compressed gas

SECTION 10: Stability and reactivity

Reactivity	No additional information available
Chemical stability	Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Extreme risk of explosion by shock, friction, fire or other sources of ignition.
Possibility of hazardous reactions	No additional information available
Conditions to avoid	Heat. Sparks. Open flame. Direct sunlight. Overheating.
Incompatible materials	No additional information available
Hazardous decomposition products	No additional information available
Hardening time:	No additional information available

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	Not classified (Based on available data, the classification criteria are not met)

isobutane (75-28-5)	
LC50 Inhalation - Rat [ppm]	> 18000 ppm
propene (115-07-1)	
LC50 Inhalation - Rat	> 688 mg/m ³
Propane (74-98-6)	
LC50 Inhalation - Rat [ppm]	> 280000 ppm (literature)

Skin corrosion/irritation	Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation	Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitization	Not classified (Based on available data, the classification criteria are not met)

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Germ cell mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
propene (115-07-1)	
IARC group	3 - Not classifiable
Reproductive toxicity	Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	Not applicable
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Vaporizer	Container fitted with a sealed spray attachment
Potential adverse human health effects and symptoms	No additional information available. No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released. The dismantling of the article is prohibited.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	Due to the consistency along with the low water solubility of the product a bioavailability is unlikely.
Hazardous to the aquatic environment, short-term (acute)	Not classified (Based on available data, the classification criteria are not met)
Hazardous to the aquatic environment, long-term (chronic)	Not classified (Based on available data, the classification criteria are not met)
isobutane (75-28-5)	
LC50 - Fish [1]	24.11 – 147.54 mg/l (Quantitative structure-activity relationship (QSAR))
EC50 - Crustacea [1]	7.02 – 69.43 mg/l (Quantitative structure-activity relationship (QSAR))
ErC50 algae	7.71 – 16.5 mg/l (Quantitative structure-activity relationship (QSAR))
propene (115-07-1)	
LC50 - Fish [1]	43.3 mg/l (72 h; Oncorhynchus mykiss (Rainbow trout); Quantitative structure-activity relationship (QSAR))
EC50 - Crustacea [1]	28.2 mg/l (48 h; daphnia; Quantitative structure-activity relationship (QSAR))
EC50 96h - Algae [1]	12.1 mg/l (algae; Quantitative structure-activity relationship (QSAR))

12.2. Persistence and degradability

isobutane (75-28-5)	
Persistence and degradability	Readily biodegradable.
propene (115-07-1)	
Persistence and degradability	Readily biodegradable in water.
Propane (74-98-6)	
Persistence and degradability	Readily biodegradable in water.



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12.3. Bioaccumulative potential

isobutane (75-28-5)	
Bioaccumulative potential	Bioaccumulation unlikely.
Partition coefficient n-octanol/water (Log Pow)	1.09 – 2.8 (20 °C)
propene (115-07-1)	
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).
Partition coefficient n-octanol/water (Log Kow)	1.77 (20 °C)
Propane (74-98-6)	
Bioaccumulative potential	Low bioaccumulation potential (Log Kow < 4).

12.4. Mobility in soil

isobutane (75-28-5)
propene (115-07-1)

12.5. Other adverse effects

Ozone	Not classified (Based on available data, the classification criteria are not met)
Other information	Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	Disposal must be done according to official regulations.
Waste treatment methods	Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	Container under pressure. Do not drill or burn even after use.
Additional information	Flammable vapours may accumulate in the container.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
UN 3150	UN 3150	UN 3150	UN 3150
14.2. UN proper shipping name			
HYDROCARBON GAS REFILLS FOR SMALL DEVICES	HYDROCARBON GAS REFILLS FOR SMALL DEVICES	Hydrocarbon gas Refills for small devices	HYDROCARBON GAS REFILLS FOR SMALL DEVICES
Transport document description			
UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1, (D)	UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1	UN 3150 Hydrocarbon gas Refills for small devices, 2.1	UN 3150 HYDROCARBON GAS REFILLS FOR SMALL DEVICES, 2.1
14.3. Transport hazard class(es)			
2.1	2.1	2.1	2.1

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ADR	IMDG	IATA	RID
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

Overland transport

Classification code (ADR)	6F
Limited quantities (ADR)	0
Excepted quantities (ADR)	E0
Packing instructions (ADR)	P209
Mixed packing provisions (ADR)	MP9
Transport category (ADR)	2
Special provisions for carriage - Loading, unloading and handling (ADR)	CV9
Special provisions for carriage - Operation (ADR)	S2
Tunnel restriction code (ADR)	D

Transport by sea

Limited quantities (IMDG)	0
Excepted quantities (IMDG)	E0
Packing instructions (IMDG)	P003
EmS-No. (Fire)	F-D
EmS-No. (Spillage)	S-U
Stowage category (IMDG)	B
Stowage and handling (IMDG)	SW2
MFAG-No	115

Air transport

PCA Excepted quantities (IATA)	E0
PCA Limited quantities (IATA)	Forbidden
PCA limited quantity max net quantity (IATA)	Forbidden
PCA packing instructions (IATA)	201
PCA max net quantity (IATA)	1kg
CAO packing instructions (IATA)	201
CAO max net quantity (IATA)	15kg
Special provisions (IATA)	A802
ERG code (IATA)	10L

Rail transport

Classification code (RID)	6F
Limited quantities (RID)	0
Excepted quantities (RID)	E0



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Packing instructions (RID)	P209
Mixed packing provisions (RID)	MP9
Transport category (RID)	2
Special provisions for carriage - Loading, unloading and handling (RID)	CW9
Colis express (express parcels) (RID)	CE2
Hazard identification number (RID)	23

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. National regulations

isobutane (75-28-5)

Listed on the Canadian DSL (Domestic Substances List)

propene (115-07-1)

Listed on the Canadian DSL (Domestic Substances List)

Propane (74-98-6)

Listed on the Canadian DSL (Domestic Substances List)

SECTION 16: Other information

Issue date	07-29-2024
Revision date	07-29-2024
Supersedes	07-21-2023

Indication of changes			
Section	Changed item	Change	Comments
1.3	Department issuing data specification sheet	Modified	
9.2	Physical and chemical properties	Added	NFPA 30B

Data sources	European Chemicals Agency, http://echa.europa.eu/ . manufacturer.
Training advice	Department issuing data specification sheet.
Other information	NFPA 30B.

Full text of H-statements:	
H220	Extremely flammable gas.
H280	Contains gas under pressure; may explode if heated.

Abbreviations and acronyms:	
CAS-No.	Chemical Abstract Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road



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Abbreviations and acronyms:	
ATE	Acute Toxicity Estimate
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DNEL	Derived-No Effect Level
EC50	Median effective concentration
ED	Endocrine disrupting properties
EC-No.	European Community number
EN	European Standard
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
IOELV	Indicative Occupational Exposure Limit Value
LC50	Median lethal concentration
LD50	Median lethal dose
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
N.O.S.	Not Otherwise Specified
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TLM	Median Tolerance Limit
TRGS	Technical Rules for Hazardous Substances
VOC	Volatile Organic Compounds
WGK	Water Hazard Class
vPvB	Very Persistent and Very Bioaccumulative
NOAEL	No-Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
LOAEL	Lowest Observed Adverse Effect Level

SDS CA HILTI

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.